



VICES

Rock Island Diamond Stationary Vise



This is our standard stationary base vise. It has all the qualities of design, strength and material of the Diamond swivel base vise.

These vises are heavy and the material is well distributed. All vital points are reinforced.

Material: Casting, our special alloy; screw, cold rolled steel; handle, cold rolled steel; jaws, crucible cast tool steel, carefully hardened; nut, malleable iron.

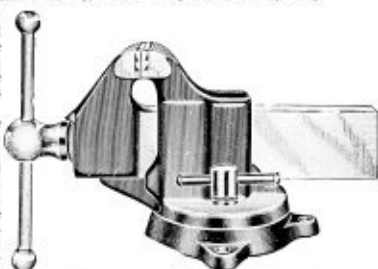
No.	Width Jaw, Inches	Opens, Inches	Weight, Pounds	Each
90	2½	2½	17	\$5.00
Each...D.P.	\$6.06			
91	3	4	22	6.00
Each...D.P.	\$8.00			
92	3½	5	28	7.00
Each...D.P.	\$9.33			
93	4	6	42	8.50
Each...D.P.	\$11.33			
94	4½	6½	54	10.00
Each...D.P.	\$13.32			
95	5	7½	75	13.00
Each...D.P.	\$15.99			

Rock Island Diamond Swivel Vise

This is our standard swivel vise, and we believe we have the best design on the market. Notice the lines of this vise.

These vises are heavy and the material is well distributed. All vital points are reinforced. Our Diamond vises are practically unbreakable. We guarantee to replace any that do break.

This vise can be turned in any position on an axis parallel with the floor and is locked by a clamping bolt, which works in a channel.



No.	Width Jaw, Inches	Opens, Inches	Weight, Pounds	Each
70	2½	2½	20	\$5.50
Each...D.P.	\$7.33			
71	3	4	28	7.50
Each...D.P.	\$10.00			
72	3½	5	38	8.75
Each...D.P.	\$11.66			
73	4	6	54	10.50
Each...D.P.	\$13.99			
74	4½	6½	65	12.00
Each...D.P.	\$15.99			
75	5	7½	90	16.00
Each...D.P.	\$21.32			

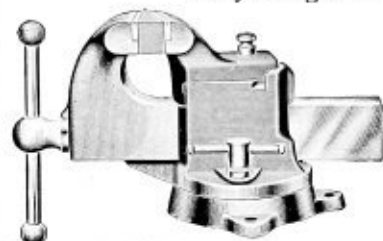
Rock Island Auto Vise



A combination pipe vise and anvil. This vise is especially adapted for automobile repair work. There is nothing on the market so suitable for all kinds of repair work. This vise is very heavy, is made of same material as our other well-known types.

No.	Width Jaw, Inches	Capacity Pipe, Inches	Weight, Pounds	Each
241	3½	½ to 2	80	\$16.00
Each...D.P.	\$22.20			

Rock Island Diamond Swivel Vise With Self-Adjusting Jaw



Our standard swivel vise with self-adjusting jaw. This vise can be turned in any position on an axis parallel with the floor, and is locked by a clamping bolt which works in a channel.

The back jaw of this vise is self-adjusting, and when in use conforms automatically to any angle and makes firm the object held.

The self-adjusting jaw feature is of such a design that it is absolutely as strong and durable as a solid jaw. Other manufacturers do not use this design because it costs more to build.

No.	Width Jaw, Inches	Opens, Inches	Weight, Pounds	Each
50	3½	5	37	\$8.75
Each...D.P.	\$15.54			
51	4	6½	53	10.50
Each...D.P.	\$18.65			
52	4½	7	70	12.50
Each...D.P.	\$22.20			
53	5	7½	95	16.00
Each...D.P.	\$28.42			
54	5½	8½	125	22.00
Each...D.P.	\$39.08			
55	6	11	158	27.00
Each...D.P.	\$47.96			
56	7	12	220	35.00
Each...D.P.	\$62.16			

Rock Island Combination Forge, Anvil, Vise, Drill, Etc.

The machine is 52 inches high and 48 inches long.

Weights about 150 pounds.

This tool is indispensable to the farmer, contractor and others who have implements, automobiles or machinery of any kind to repair. There is no other combination tool manufactured so suitable for repairing of all kinds.

The construction of the tool is very simple, there being no complicated mechanism to break or get out of order.

Forge—Pan is oval shape, 12x15 inches and stands 27 inches from floor.

Pan—Is 7 inches in diameter, is driven by an accurately cut gear and pinion. Will produce sufficient blast with very little exertion.

Anvil—Is 3½ inches wide by 12 inches long. Is solid semi-steel. A hardy is furnished.

Vise—Jaws are 3½ inches wide and open 11 inches. We use crucible tool steel in the jaws. Pipe jaws will take pipe up to 2 inches diameter.

Drill Chuck—Takes ½-inch round shank drill. Distance from chuck to feed table 8 inches. Chucks are cold rolled steel.

Each	\$25.00
Each...D.P.	\$33.30

